



Dart Aerospace Ltd.
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002760

D350-689-023
Job Sheet 176269



Part No: D350-689-023

Job Qty: 2 ea

Part Name: Floor Provisions Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/22/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 36 IPP Rev:A 08-12-23 new issue DD verified by:EC IPP Rev:B revise route seq DD 10.02.12 verified by:JLM IPP Rev:C chg003 DD 11.09.28 verified by:JLM IPP Rev:D 12.01.12 now @ CHG004 (ecn12-501) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/22/18	5/22/18	0.00	0.00	Start Up Stores/Pkg-1		APR 26 2018
110	Packaging	2 pcs	5/22/18	5/22/18	0.00	0.00	Packaging1-3		APR 26 2018
120	QC	2 pcs	5/22/18	5/22/18	0.00	0.00	QC4		APR 26 2018
125	DC	2 pcs	5/22/18	5/22/18	0.00	0.00	DC		APR 26 2018
130	Packaging	2 pcs	5/22/18	5/22/18	0.00	0.00	Packaging3-1		APR 26 2018
140	QC21-FG	2 Ea	5/22/18	5/22/18	0.00	0.00	QC21		MAY 01 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D350-689-023 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D350-689-023 Location: FG027

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3027-7	Clip	8 Ea (4 ea)	90-Start up Operation	5050567
D3811-041	Seat Track Assembly	2 Ea (1 ea)	90-Start up Operation	5052825 x1 5058081 x1
D4575-1	Beam	2 Ea (1 ea)	90-Start up Operation	5045034
D4575-3	Doubler	2 Ea (1 ea)	90-Start up Operation	5025079 x1 5052682 x1
MS21042L3	Nut	18 Ea (9 ea)	90-Start up Operation	5038764
MS24694-S50	Screw	18 Ea (9 ea)	90-Start up Operation	5064937
NAS1149D0363J	Washer	18 Ea (9 ea)	90-Start up Operation	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3027-7	8	8	0
	D3811-041	2	2	0
	D4575-1	2	6	0
	D4575-3	2	18	0
	MS21042L3	18	2,677	0
	MS24694-S50	18	227	0
	NAS1149D0363J	18	2,557	0

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Container No: S066944



Part: D350-689-023

Job No: 176269

Serial No/Batch: S066944

Revision:

Inspector:

Date: 04/30/18

Part Specifications
Specifications could not be found.

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Description: ENERGY ATTENUATING FLOOR PROVISIONS

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
1						D3025-1	BEAM
1						D3026-1	CHANNEL
1						D3027-1	CLIP
1						D3027-3	CLIP
1						D3027-5	CLIP
4			4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
1						D3032-1	SPACER
2						D3033-1	SEAT TRACK
1						D3234-1	DOUBLER
2						D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
1			1			D4575-1	BEAM
1			1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
52						MS20470AD4	RIVET
			9			MS21042L3	NUT (OR MS21042-3)
12						MS21059L3	NUTPLATE
2						MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
6						MS27039-1-10	SCREW
6						NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)